



Erie County LEAN SIX SIGMA PROJECT

April – October 2008

· ERIE ·

TEAM MEMBERS

- Michael Weiner Champion
- Al Hammonds/Thom Marra Black Belt
- Process Owner Michael Carr
- Doug Champagne Temporary Assistance
- Barb Farr Temporary Assistance
- Karen Grzankowski DISS
- Virginia Keating Medicaid
- Patty Milton Medicaid
- Dick Planavski Budget
- Julie Saxer Food Stamps
- Mike Schenkel DISS
- Lisa Stachowski Food Stamps
- Kathy Tripp Financial Records



DEFINE PHASE

Streamlining Application Workflow



Project Charter - Define

Strategic Goal/Business Case:

- Reduce the amount of overtime utilized by focusing on workload distribution, employee capacity and utilization.
- Where technology is applicable will convert to a paperless system.

Problem Statement:

Overtime utilization increased from \$205,135.00 to \$685,539.00 since 2005

Project Objective:

 Reduce the amount of overtime utilized from \$685,539.00 to \$585,539.00 and implemented by 10/30/08



Project Charter cont.- Define

Benefits/Savings Potential:

 Expected to save the Department of Social Services over \$100,000.00 after implementation of changes

Scope/Boundaries:

- Application, interview, and write up processes of Temporary Assistance
- The scope of this project excludes all activities associated with Medicaid, Food Stamps, Youth Detention, Services and other areas driving overtime

Timeline:

April 2008 through October 2008



MEASURE PHASE

Streamlining Application Workflow



Tools Used - Measure

Pareto Graph:

TA used 16% of total DSS OT budget

Cause & Effect Matrix:

Three highest values in interview and write-up process

Detailed Value Stream Map:

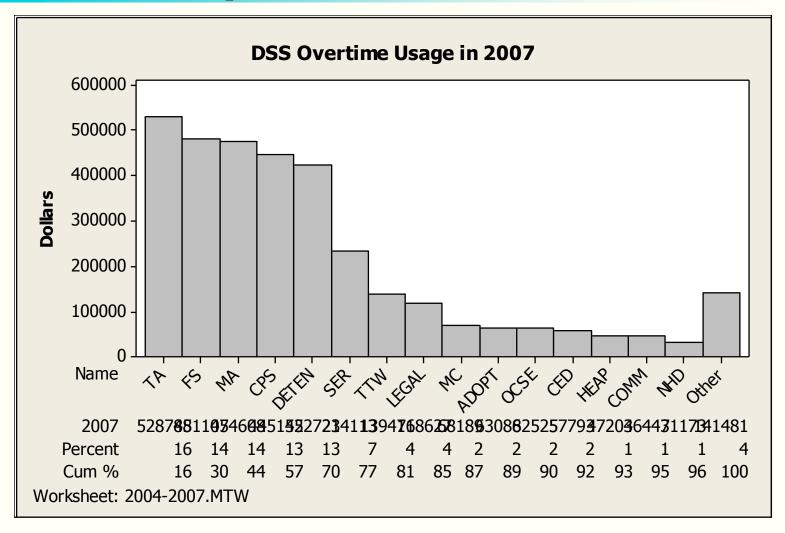
Complete Temporary Assistance Process

Capability Analysis:

- Hours per certification
- Minutes per prep, interview and write-up process



Pareto Graph





C & E Matrix – Measure

1	2	3	4	
Prompt Interview - within 10	Courteous Interviewe r	Length of Interview	Computer Interview	
7	۵	5	3	

		Customer Priority	7	9	5	3			
	Process Step	Process Input							Total
1	Interview process	worker	9	9	9	9			216
2		application	9	9	6	9			201
3		desk/workstation	9	6	9	9			189
4		interview guide	9	6	9	6			180
5		copier/printer	9	3	9	9			162
6		forms/prep	9	3	9	9			162
7		onbase/uts	9	3	9	9			162
8		wms	9	3	9	3			144
9		computer	6	3	9	9			141
10		tax rolls	3	3	9	9			120
11		dol/internet access	6	3	6	6			117
12		pen	3	3	9	3			102
13		centraport/solq	3	3	6	6			96
14		clearance report	3	3	6	6			96
15		fische	3	3	6	6			96
16		telephone	3	3	6	6			96
17		work number	3	3	6	6			96
18	_	demographics/verification	3	3	3	3			72
		Total	756	648	675	369	0	0	

Highest Values

- 1.Staff
- 2. Application
- 3. Work station



C & E Matrix – Measure

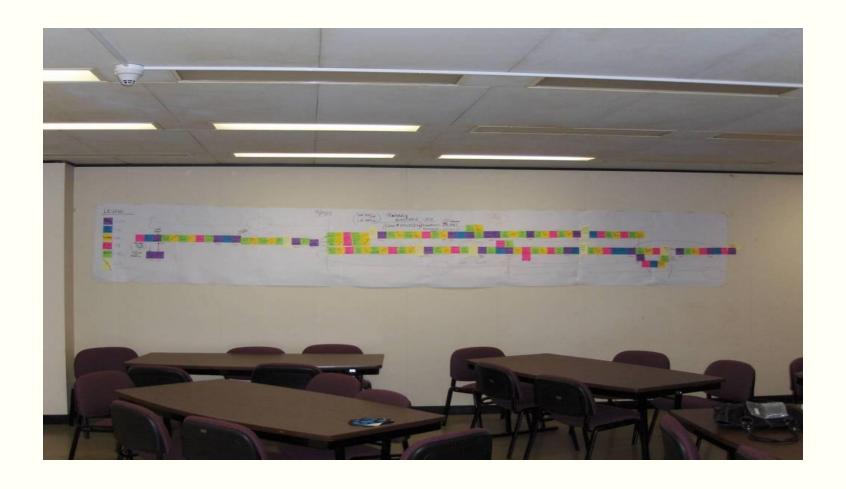
			1	2	3	4	5	
			Accurate Information	Complete Information	Correct decision	Computer Write-up	Timely Completion	
		Customer Priority	5	3	9	1	7	
	Process Step	Process Input						Total
1	Write-up process	verifcations/workbook	9	9	9	3	9	219
2		wms	9	9	9	3	9	219
3		centraport	9	6	9	3	9	210
4		telephone	6	9	9	3	9	204
5		internet access	6	6	9	3	9	195
6		emp data base/oracle	3	9	9	3	9	189
7		supervisor review	6	9	6	3	9	177
8		apptad/3209	9	9	3	3	9	165
9		ded/iads/screen 8	9	9	3	3	9	165
10		k247	9	9	3	3	9	165
11		pen	9	9	3	3	9	165
12		copier	6	9	3	3	9	150
13		deo	3	9	3	3	9	135
14		printer	3	9	3	3	9	135
15		e-mail	6	3	3	3	9	132
16		interoffice mail/staff listing	3	9	3	3	6	114
17		folder/ junk folder/paper clips	3	9	3	3	3	93
		Total	540	423	810	51	1008	

Highest Values

- Client Verifications
- WMS
- Workbook

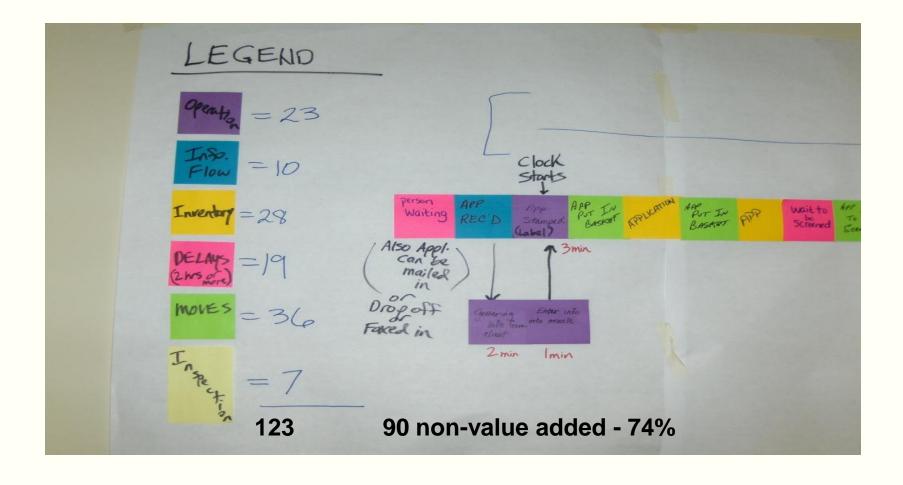


Value Stream Map – Measure









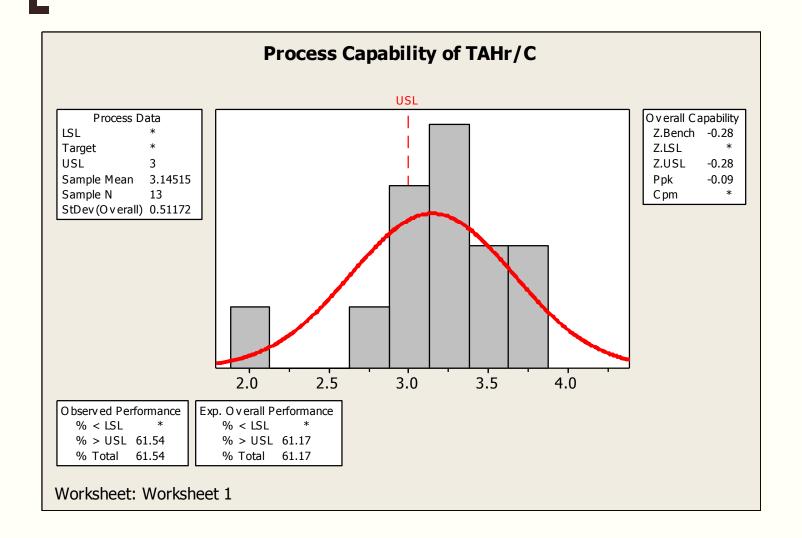








Certification Process





Task Evaluation — Measure

Date	Unit #	Worker #	Years in your program area
			<1 vr.1-2 vrs. 2- 5 vrs. 5-15 vrs. >15 vrs

			HH	Primary	Interview	Prep Time	Intervie	ew Time	Write-u	ıp Time	Disposition
	Case #	Case Type*	Size**	Language***	Start	Finish	Start	Finish	Start	Finish	Open or Deny
1											
2											
3											
4											
5											
6											
7											
8											
9											
10											

^{*}Case Type - 11,12,16,17,20,24

^{**} HH Size - # of people applying

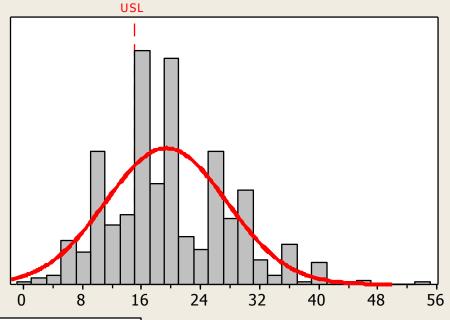
^{***} Primary language - E-English, S- Spanish, O-Other



Prep Process

Process Capability of Prep Minutes

Process Data LSL Target USL Sample Mean 19.2703 Sample N 640 StDev(Overall) 8.20113



Overall Capability Z.Bench -0.52 Z.LSL Z.USL -0.52 Ppk -0.17 Cpm

Observed Performance % < LSL

% > USL 68.59

% Total 68.59

Exp. Overall Performance % < LSL

% > USL 69.87 % Total 69.87

Worksheet: Worksheet 1



Overall Capability

Z.Bench -0.13

-0.13

-0.04

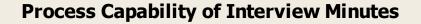
Z.LSL

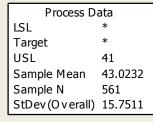
Z.USL

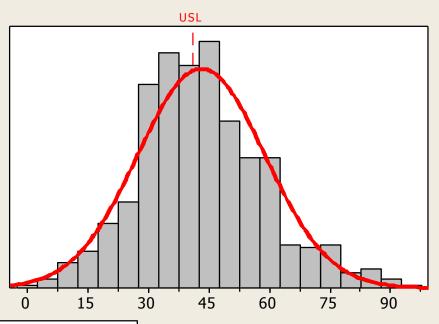
Ppk

Cpm

Interview Process







O bserv ed Performance % < LSL * % > USL 50.98

% > USL 50.98 % Total 50.98 Exp. O verall Performance % < LSL * % > USL 55.11 % Total 55.11

Worksheet: Worksheet 1



Overall Capability

Z.Bench -0.17

-0.17

-0.06

Z.LSL

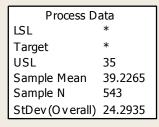
Z.USL

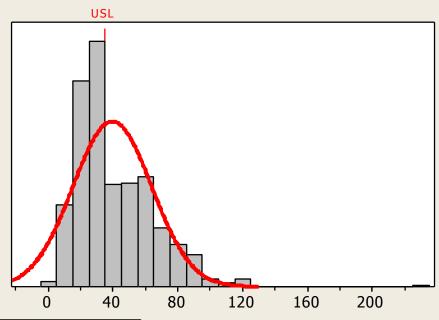
Ppk

Cpm

Write-up Process

Process Capability of Write-up Minutes





O bserv ed Performance
% < LSL *
% > USL 45.30

% < LSL *
% > USL 45.30
% Total 45.30

Exp. Overall Performance
% < LSL *
% > USL 56.91
% Total 56.91

Worksheet: Worksheet 1



ANALYZE PHASE

Streamlining Application Workflow



Task Evaluation – Analyze

	Teams				
	1-4	Team 1	Team 2	Team 3	Team 4
min/cert	194.30	188.35	189.04	190.22	187.87
 prep	19.00	20.00	15.00	15.00	20.00
interview	41.00	45.00	38.00	35.00	47.00
write up	31.00	33.00	25.00	30.00	35.00
total	91.00	98.00	78.00	80.00	102.00
Difference	103.30	90.35	111.04	110.22	85.87



Worker Analysis

- Develop desk aids and training for the clearance report, Unemployment Benefits computer system, IAF system
- Develop standardized methods of retrieving information and
- Issue memo to standardize the prep portion of the process
- Work with reception to institute process of notifying workers by e-mail of a client's arrival
- Reduce the number of times a worker is interrupted during write-up times



Benefits/Savings Summary

- Eliminate prep time for no-show applications -\$19,365.00
- Reduce overall time 9 minutes per application -\$84,000.00
- Introduce best practices \$40,401.00

Total potential savings \$143,766.00





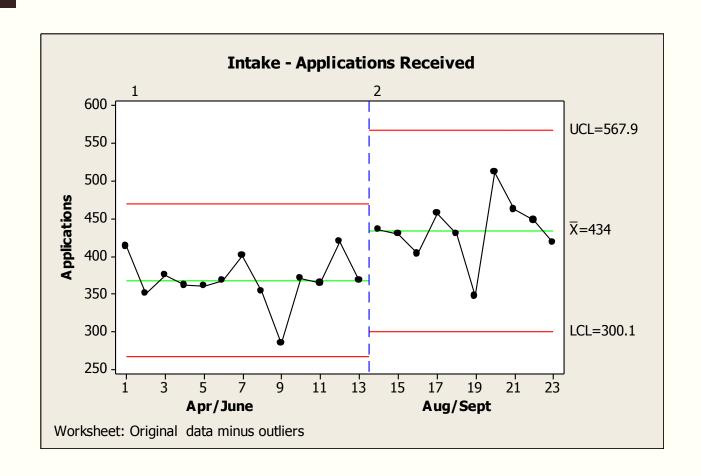
- Increased intake number of applications submitted increases
- Loss of staff due to job change
- Change management– changes are not implemented

- Intake increased an average 70 applications per month(20%)
- Loss of one staff person

One change implemented – others are in progress

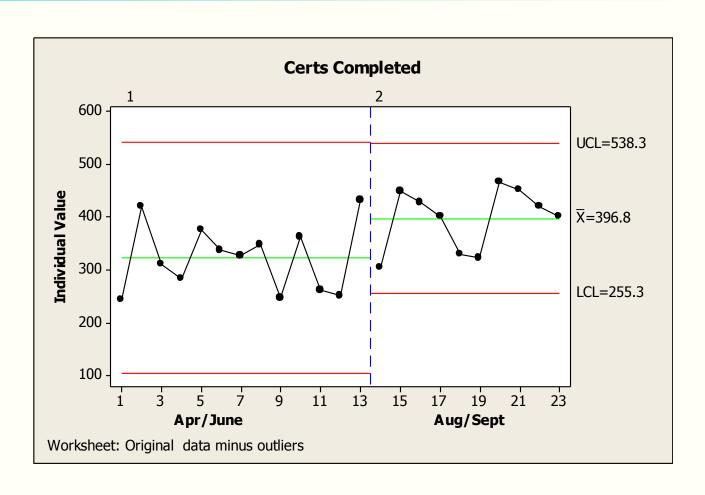


Follow up - Intake



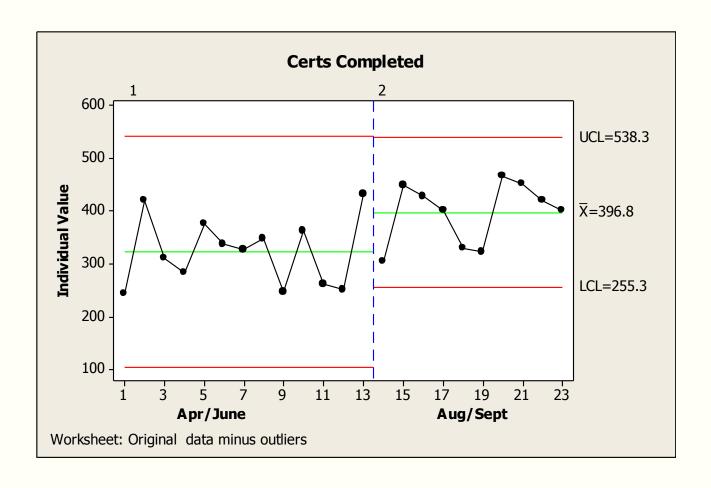


Follow up – Completed work



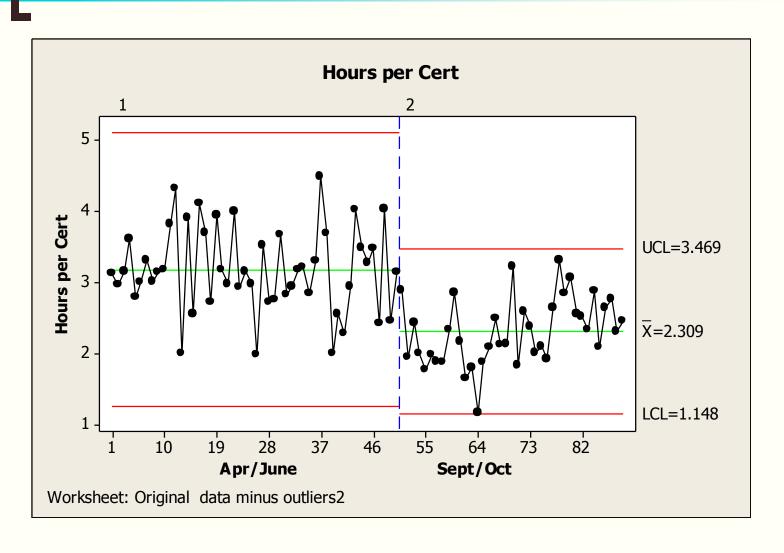


Follow up – Total hours





Follow up – Cycle Time





Next Steps/Barriers

- In progress
 - Develop desk aids/set up training
 - Designate one person to issue photo ID's
 - Write standard operating procedures
 - Put together a list of other projects
 - ECWC –screeners, clerical, Exp Food Stamps, clearance/record room, LAD referrals, incorrect denials,
 - Technology changes are beginning to happen
 - Monitor cycle time
- Barriers resistance on the part of some line supervisors and staff



Six Sigma Tools Used

Define	Measure	Analyze	Improve	Control
✓ Problem Statement	☐ SIPOC Diagram	✓ Potential X's	☐ Regression Analysis	☐ Control Methods
☐ Macro Map	✓ Process Flow Diagram	✓ Graphical Analysis	☐ DOE Planning	☐ Control Plans
☐ Identify Customers	☐ Value Analysis/ Muda	✓ Hypothesis Testing	☐ Screening DOEs	☐ Poka-Yoke
✓ Project Scope	☐ Detailed Flow (I/O)	✓ Means	☐ Quantifying DOEs	☐ SPM – Monitor Y
✓ Primary Metric	✓ Measurement System	☐ Variance	☐ Optimizing DOEs	☐ SPC – Control X's
☐ Secondary Metric	Analysis	☐ Proportions	✓ Verify Critical X's	☐ OCAP
✓ Consequential Metric	✓ Capability Analysis	☐ ANOVA	□ Y = F(x)	☐ Update FMEA
✓ Baseline Data	☐ Short Term Capability	☐ Regression Analysis	☐ Optimization	☐ Project Transition
✓ Entitlement	✓ Long Term Capability	☐ FMEA	✓ Generate Solutions	Action Plans
✓ Objective Statement	✓ Data Collection	☐ ID Critical X's	☐ Select Solutions	☐ Update Financial Benefits
✓ Financial Estimates	☐ Process Monitoring	☐ Quick Improvements	☐ Pilot Trials	☐ Final report
☐ Non-financial Benefits	✓ Lean Opportunities	☐ Lean Improvements	✓ Capability Analysis	☐ Close Project
✓ Team Members	☐ C & E Fishbone	☐ Process Tracking		— 01030 1 10j00t
	✓ C & E Matrix			
☐ Define Review	☐ Measure Review	☐ Analyze Review	☐ Improve Review	☐ Control Review

